Marsh Bellofram Group of Companies





< Marsh Bellofram Group of Companies < Automatic Timing & Controls < Timer < 365B Series



Downloadable Files:



365B Long-Ranger Computing Timer

- Industry standard digital timer
- Adjustable range 0.01 sec. to 999 hours
- High brightness VF display
- High noise immunity
- UL recognized



Product Detail:

The ATC 365B Timer is microprocessor-based digital timer with three rotary knobs for setting and adjustment of the Preset. The Preset can be any threedigit value from .01 Sec to 999 Hrs. The Decimal and Range are switch selectable. The high-intensity blue vacuum fluorescent display is DIP switch selectable to Timeup or Timedown. Two heavy-duty 7A DPDT relays provide instantaneous, interval or delayed output control. Plug-in panel mounting allows easy replacement without the removal of field wiring. **COMPUTATION:** Through its internal microcomputer, the 365B keeps track of the set point throughout the time cycle. Whenever there is a change in set point, even during a cycle, it instantly re-computes the time remaining and accurately determines time-out. This unique capability is especially valuable in the time-down modes as it allows you to shorten a cycle without loss of accuracy.

POSITIVE RESET TIME AND PULSE LENGTH: Digitally clocked by the microcomputer, the 365B's reset time is consistently of the same duration, regardless of variations in line voltage, power supply or time cycle. As a result, the 365B is not subject to false reset from momentary power interruptions (less than 30 ms). When the 365B operates in repeat-cycle mode, the output pulse is also digitally clocked so that both its occurrence and duration are consistent.

WIDE RANGE: Each 365B Long-Ranger covers the overall span of 0.01 sec. to 999 hrs., in nine switch-selected ranges of 0 to 9.99,99.9 or 999 sec., min. or hrs. The timer can be optimized within any selected range simply by removing appropriate selector knobs (e.g. with the timer in the 9.99 sec. range, you can obtain a tamper-proof span of 0.99 by setting the left selector at 0 and removing the knob).

PROGRAMMABLE DISPLAY: Depending on the position of an internal

Purchase Details	:
Product Contact:	
Sales Contact	Technical Contact
Specifications:	
Models	Arrangement "30," with digital display available for On-Delay operation at 120, 240 or 24 VAC; and 24, 48 or 125 VDC

Pur

Prc

Spe

Timing Bar

Switch-selectable ranges Ranges of 0-9.99, 0-99.9 and 0-999 sec., min. or hrs. Single interval or Cycle delayed pulse-clocked **Timing Modes** at 50 to 80 Repeat ms (will be Cycle constant for a given unit) **Reset Time** Clocked at 60 mSec 3 digit display, 0.3 inch, high-intensity, blue programmable: DOWN and STOP, DOWN and GO, UP and STOP or UP **Display Cycle** and GO Progress " ∇ " display (left); TIME-OUT energized at time-out. display (right); blinks

once per second during cycle, rapidly after timeout.

95-132 VAC. 120VAC 10mA max. Model current at

jumper, the 365B's three-digit cycle progress display will time UP to or DOWN from the set point; after time-out, it will either STOP or GO (i.e. display the time elapsed after time-out). To the right of the three-digit display, a timing bar "-" blinks once per second during the timing cycle an rapidly after time-out. At left, a marker " ∇ " turns on when the delayed rel is energized. The 365B is also available without display but with a pilot light that blinks once per second during the cycle and rapidly after time-out. **NOISE IMMUNITY:** The 365B has formidable defenses against noise: transformer power supply, full-wave bridges, buffered logic. Furthermore microcomputer detects; and rejects; noise pulses that manage to penetra its defenses. No industrial timer has ever offered greater noise immunity. **RELIABILITY AND RUGGEDNESS:** ATC firmly believes that no industrial timer has ever achieved a higher level of reliability and ruggedness. The 365B's electronic components have no moving parts and are assembled, virtually without hand wiring, from computer-tested circuit boards. Its few mechanical components have been selected for reliable service; the two lo relays have a life expectancy of 100,000,000 operations and heavy-duty contacts rated at 7 amps; and the three rotary set point selector switches exhibit extremely low wear.

COMPACT, **PLUG-IN AND DUST-TIGHT**: Packaged in a 72mm2 DIN housing, the 365B occupies 40% less panel space than conventional timers. It is a true plug-in timer that can be replaced in seconds without disturbing housing or wiring. The 365B is also fully gasketed and O-ring sealed to be dust and water-tight.

SELF DIAGNOSTICS: The time will display "FAIL" anytime there is a problem or the knobs are in between digits.

Part Numbers:

F			365B	Create Model Number >>>>	
			Range		
		300	min., or hr	0 to 9.99, or 99.9 or 999 sec., r	
		000	Special		
		Voltage & Frequency			
	L	25 VDC	12		
	Ν	24 VDC			
	Q	120 VAC, 50-60 Hz			
	R	240 VAC, 50-60 Hz			
	Т	24 VAC, 50-60 Hz			
	К	Special			
	nent	Arrangem			
30		With display, ON-Delay/Time up or down and s (reset on power failu			
50	l go	Time up or down and			
res	Feature				
unit F	Basic plug-in unit				

nd		240VAC Model	190-264 VAC, 10 mA max. current at 240V	
lay ht	Clock Input (terminal 15) Voltage	24VAC Model	19.2-26.4 VAC, 20 mA max. current at 24V	
its te I	Model	24VDC Model	19.2-26.4 VDC (5% ripple), 5 mA max. current at 24V	
v oad		125 VDC Model	19.2 to 26.4 VDC 50mA DC Max.	
,		125 VDC	100 to 150 VDC 15mA DC	
	Temperature Rating	32 to 140°F (0 to 60°C)		
rs. Ig		120 VAC	95-132 VAC, 50 or 60 Hz. Inrush — .3A. Running 0.06A at 120 VAC	
7	Power	240 VAC	90-264 VAC, 50 or 60 Hz. Inrush — .15A. Running — 0.03A at 240 VAC	
	Requirements	24 VAC	19.2-26.4 VAC, 50 or 60 Hz Inrush — 1A. Running — 0.25A at 24 VAC	
		24 VDC	19.2-26.4 VDC, 5% ripple Running — .120A AT 24 VDC	
		Number	one instantaneous and one delayed.	
		Туре	DPDT, Form C.	
x	Load Relay	Operate Time	P 13 mSec, max.	

		Standard Unit Special K		Release Time	10 mSec, max.
	Options:			Contact Ratings	7A at 120, 240 or 24 VAC 1/6 HP
	Accessories			Life	100 million operations (no load)
	0353-260-27-00	Surface mounting bracket kit	Repeat		±.010 sec. of
	0305-265-61-70	Retrofit kit	Accuracy Setting	setting + 01% +	.030 sec. of
			Accuracy	setting	.000 300. 01
	Direct Replacement for 365A		Terminals	16 screw t accessible	
			Housing	design; fu	
				Standard	hardware is provided for front-of-panel mounting.
			Mounting Accessories	Optional	Surface- mounting brackets with front-facing terminals.
				NEMA 12 i timer)	molded case (1
			Weight	NET: AC 1 lb., 6 oz., DC 14 oz.	Shipping: AC 2 lbs. DC 1 lb., 8 oz.

• Bellofram Precision Controls • Marsh Instruments • BelGAS • Bellofram Diaphragm • Diversified Electronics • DigiTec Division • Thermo-Couple Products



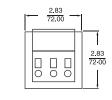
The ATC 365B Timer is microprocessor-based digital timer with three rotary knobs for setting and adjustment of the Preset. The Preset can be any threedigit value from .01 SEC to 999 HR. The Decimal and Range are switch selectable. The high-intensity blue vacuum fluorescent display is DIP switch selectable to Timeup or Timedown. Two heavy-duty 7A DPDT relays provide instantaneous, interval or delayed output control. Plug-in panel mounting allows easy replacement without the removal of field wiring.

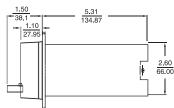
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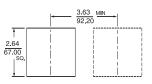
POSITIVE RESET TIME AND PULSE LENGTH: Digitally clocked by the micro-1'Inet computer, the 365B's reset time is consistently of the same duration, regardless of variations in line voltage, power supply or time cycle. As a result, the 365B is not subject to false reset from momentary power interruptions (less than 30 mSEC). When the 365B operates in repeat-cycle mode, the output pulse is also digitally clocked so that both its occurrence and duration are consistent.

LONG-RANGER Computing WIDE RANGE: Each 365B Long-Ranger covers the overall span of 0.01 SEC to 999 HR, in nine switch-selected ranges of 0 to 9.99,99.9 or 999 SEC, MIN or HR. The timer can be optimized within any selected range simply by removing appropriate selector knobs (e.g. with the

DIMENSIONS (INCHES/MILLIMETERS)







PANEL CUTOUT SHOWING DISTANCE BETWEEN ADJACENT CUTOUTS.

timer in the 9.99 SEC range, you can obtain a tamper-proof span of 0.99 by setting the left selector at 0 and removing the knob).

PROGRAMMABLE DISPLAY: Depending on the position of an internal jumper, the 365B's three-digit cycle progress display will time UP to or DOWN from the set point; after time-out, it will either STOP or GO (i.e. display the time elapsed after time-out). To the right of the three-digit display, a timing bar "-" blinks once per second during the timing cycle and rapidly after timeout. At left, a marker " $\mathbf{\nabla}$ " turns on when the delayed relay is energized. The 365B is also available without display but with a pilot light that blinks once per second during the cycle and rapidly after time-out.

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COMPACT, PLUG-IN AND DUST-TIGHT: Packaged in a 72mm² DIN housing, the 365B occupies 40% less panel space than conventional timers. It is a true plug-in timer that can be replaced in seconds without disturbing housing or wiring. The 365B is also fully gasketed and O-ring sealed to be dust and water-tight.

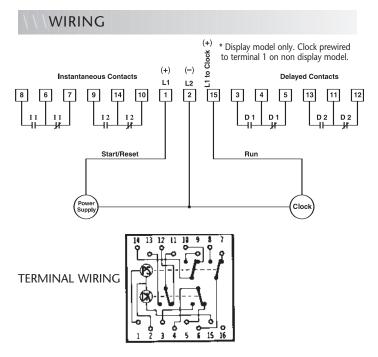
SELF DIAGNOSTICS: The time will display "FAIL" anytime there is a problem or the knobs are in between digits.

SPECIFICATIONS

MODELS	Arrangement "30," with digital display available for On-Delay operation at 120, 240 or 24 VAC; and 24, 48 or 125 VDC		
RANGES	Switch-selectable ranges of 0-9.99, 0-99.9 and 0-999 SEC, MIN or HR		
TIMING MODES	Single Cycle	interval or delayed.	
	Repeat Cycle	pulse-clocked at 50 to 80 mSEC (will be constant for a given unit)	
RESET TIME	Clocked at 60 mSEC		
DISPLAY CYCLE PROGRESS	3 digit display, 0.3 inch, high-intensity, blue pro- grammable: DOWN and STOP, DOWN and GO, UP and STOP or UP and GO		
	TIME-OUT	▼display (left); energized at time-out.	
TIMING BAR	display (right); blinks once per second during cycle, rapidly after time-out.		
CLOCK INPUT (terminal 15) VOLTAGE MODEL	120VAC Model	95-132VAC, 10mA max. current at 120V	
	240VAC Model	190-264VAC, 10 mA max. current at 240V	
	24VAC Model	19.2-26.4VAC, 20 mA max. current at 24V	
	24VDC Model	19.2-26.4VDC (5% ripple), 5 mA max. current at 24V	
	125 VDC Model	19.2 to 26.4 VDC 50mA DC Max.	
	125 VDC	100 to 150 VDC 15mA DC	
	32 to 140°F	(0 to 60°C)	

POWER REQUIRE- MENTS	95-132 VAC, 50 or 60 Hz. 120 VAC Inrush — .3A. Running 0.06A at 120 VAC		
	240 VAC	90-264 VAC, 50 or 60 Hz. Inrush — .15A. Running — 0.03A at 240 VAC	
	24 VAC	19.2-26.4 VAC, 50 or 60 Hz Inrush — 1A. Running — 0.25A at 24 VAC	
	24 VDC	19.2-26.4 VDC, 5% ripple Running — .120A AT 24 VDC	
Load Relay	Number	one instantaneous and one delayed	
	Type DPDT, Form C.		
	Operate Time	P 13 mSEC, max.	
	Release Time	10 mSEC, max.	
	Contact Ratings	7A at 120, 240 or 24 VAC 1/6 HP	
	Life	100 million operations (no load)	
REPEAT ACCURACY	± .001% ±.010 SEC of setting		
SETTING ACCURACY	±.01% + .030 SEC of setting		
TERMINALS	16 screw terminals accessible at rear		
HOUSING	72mm ² DIN size; plug-in design; fully gasketed, dust and water-tight in panel mounted installations.		
MOUNTING ACCESSORIES	Standard	hardware is provided for front-of-panel mounting.	
(See Accessory section of	Optional	Surface-mounting brackets with front-facing terminals.	
catalog)	NEMA 12 molded case (1 timer)		
WEIGHT	NET: AC 1 lb., 6 oz., DC 14 oz. Shipping: AC 2 lbs. DC 1 lb., 8 oz.		

RATING 40 F (0 LO 60 C)



	-			
MODEL NUMBER >>>>> 365B	P			
Range				
0 to 9.99, or 99.9 or 999 SEC, MIN, or HR 300				
Special 000				
Voltage & Frequency				
125 VDC L				
24 VDC N				
120 VAC 50-60 Hz Q				
240 VAC, 50-60 Hz R				
24 VAC, 50-60 Hz T				
Special K				
Arrangement				
With display, on-delay/Time up or down and stop 30				
(reset on power failure)				
Time up or down and go 50				
Features				
Basic plug-in unit				
Standard u				
Spec				
ACCESSORIES 0353-260-27-00: Surface mounting bracket kit 0305-265-61-70: Retrofit kit				

OPERATION

As soon as power is applied to terminals 1 & 2 of the timer, the instantaneous relay is energized and changes the states of its associated contacts (8-6-7 & 9-14-10). The timer then looks for terminal 15 (the clock terminal) to receive power. When terminal 15 is powered, the internal clock circuit is enabled and the timer starts to time. When the internal clock time equals the time set on the front face, the delayed relay energizes and changes the states of its associated contacts (3-4-5 & 13-11-12). The timer is reset by removing power from terminal 1 for at least 60 msec. At reset, both relays revert back to their shelf (without power) state.

SPECIAL NOTE FOR UNITS WITHOUT DISPLAYS: On nondisplay units, terminals 1 & 15 are jumpered together internally. As soon as power is applied, the instantaneous relay energizes and the timer starts to time immediately.

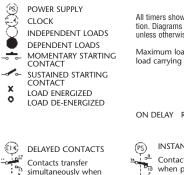
DISPLAY INFORMATION: The digital display can be set to operate in any of 4 modes by simply moving a jumper on the circuit board.

MODE:

- UP & STOP (30PX Time up to time set, transfer delayed relay, and stop timing).
- UP & GO (50PX Time up to time set, transfer delayed relay, and continue timing until unit is reset).
- DOWN & STOP (30PX Time down to zero from time set, transfer delayed relay, and stop timing).
- DOWN & GO (50PX Time down to zero from time set, transfer delayed relay, and continue timing up from zero giving a direct overshoot reading. Timing will continue until unit is reset). All 365B timers are shipped from the factory in the UP & STOP mode.

TYPICAL INSTALLATIONS

KEY SYMBOLS



All timers shown in "before start" position. Diagrams shown with power off unless otherwise marked.

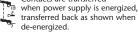
Maximum load current through any load carrying contact is 7 amperes.

ON DELAY Reset on power failure.

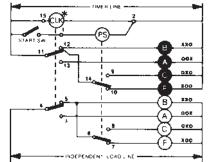
simultaneously when unit "times out".

INSTANTANEOUS CONTACTS

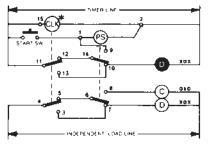
Contacts are transferred



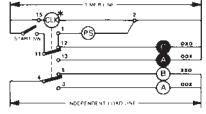
SUSTAINED START



MOMENTARY START



REPEAT CYCLE PULSE



Load A pulses on for approximately 50 mSEC.